

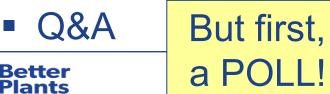
#### Strategic Energy Management (SEM) with ISO 50001 and 50001 Ready

ORNL 50001 Ready Training Webinar Series, Session 7 May 9, 2024 10:00 a.m. to 12:30 p.m.



# Agenda – Session SEVEN

- Welcome, Safety, and Housekeeping
- Review Previous Sessions
- Today's Content: <u>Ensuring Continual Improvement</u> <u>PERFORMANCE EVALUATION, Section 6:</u>
  - Task 22 Internal Audit
  - Task 23 Management Review
  - **IMPROVEMENT, Section 7:** 
    - Task 24 Corrective Action
    - Task 25 Continual Improvement
- Webinar Training Schedule & Preparations
- Kahoot Quiz Game





In Participants list: First Name, Last Name, Company





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- 1) After having learned much more about ISO 50001 and the 50001 Ready online program, what level of energy management do you feel that your organization will work to achieve?
  - A. I am not sure what our plans are.
  - B. We will incorporate some of the principles we have learned to improve our energy management.
  - C. We would like to achieve 50001 Ready Recognition from DOE.
  - **D.** We plan to achieve ISO 50001 third party certification.





## Welcome

- Welcome to the Virtual INPLT <u>50001 Ready</u> webinar training series
- Eight, 2-1/2 hour webinars, focused on Strategic Energy Management (SEM), in general, and the ISO 50001 standard and <u>50001 Ready Navigator</u>, in particular
- The webinars will help you understand the why and how of SEM and the <u>50001 Ready Navigator</u> tool
- Thank you for your interest!









# Safety and Housekeeping

Please make sure that your surroundings are safe:

- $\circ~$  If you are driving, please use hands free mode
- $\circ~$  If you are in a building, be sure you know the exit paths
- $\circ~$  If you are at home, be sure there are no distractions
- You are welcome to ask questions at any time during the webinar
- When you are not asking a question, please <u>MUTE</u> your mic and this will provide the best sound quality for all participants
- We will be recording all these webinars and by staying on-line and attending the meeting you are giving your consent to be recorded
  - $\circ~$  A link to the recorded webinars will be provided, afterwards







## Our 50001 Ready Training Group



#### REVIEW

# **Review of Previous Sessions**



7

# Quick List of Acronyms

- SEM = Strategic Energy Management
- EnMS = Energy Management System
- SEU = Significant Energy Use
- EnPI = Energy Performance Indicator
- EnB= Energy Baseline
- PDCA = Plan, Do, Check, Act

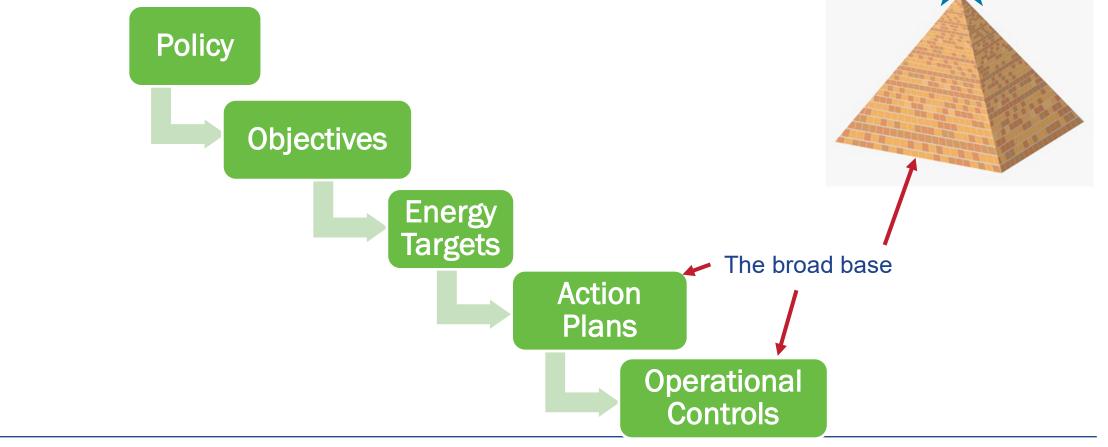






# Tasks 1-19: The Big Picture

 Building the <u>energy success pyramid starts</u> with a wide base of small actions that build to the completion of energy policy

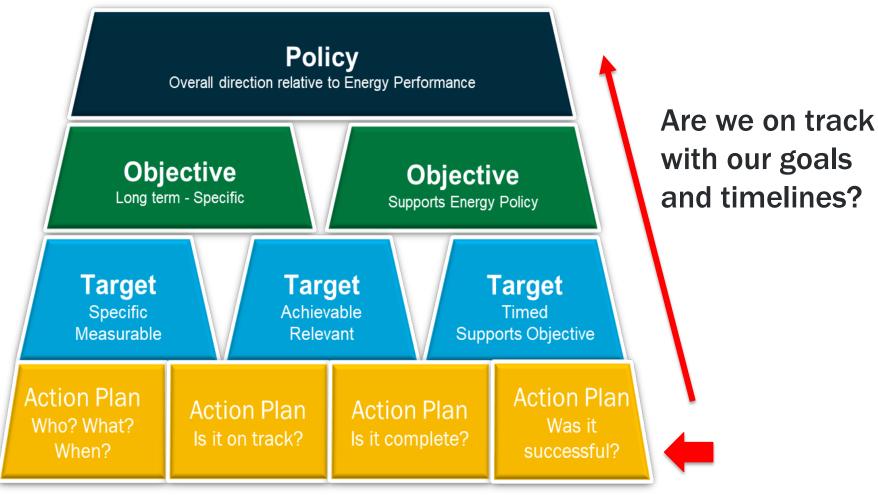






## Task 20: MMA&E the EnMS

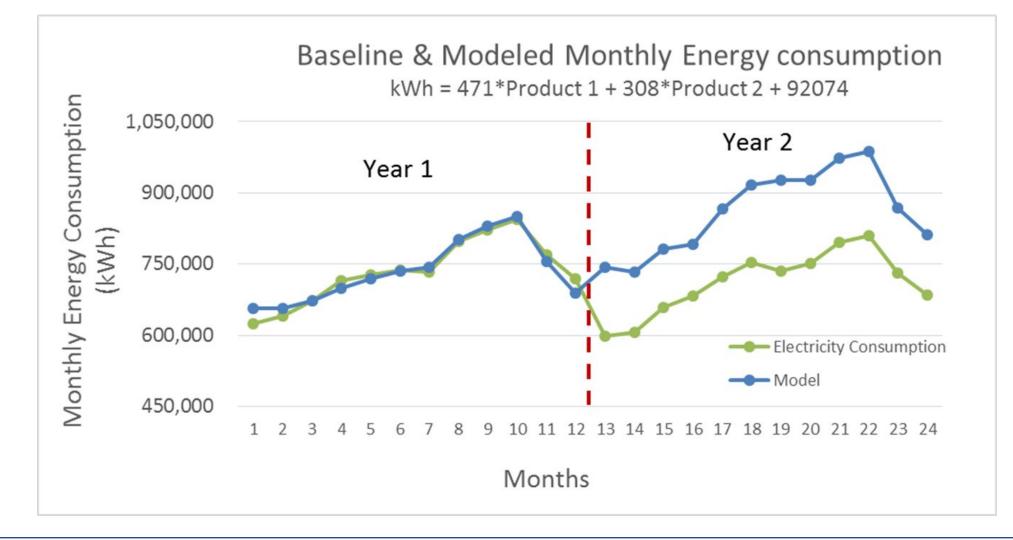
#### How do we keep tabs on our smallest scale goals?







## Task 21: MMA&E Energy Performance







## 50001 Ready: Review Previous Tasks







### Today's Content

# Tasks 22 - 25



# 50001 Ready Navigator: Today's Tasks

Better Plants





## Performance Evaluation (4 tasks)

# <u>CHECK</u> on how you are doing for <u>both</u> your EnMS and your energy performance improvement





Are you effectively monitoring and measuring your EnMS and your energy performance improvement? [Session 6] How are your tracking systems working? [Session 6] Are internal audits and management reviews all set up? [Session 7 - Today]





# When we <u>check</u>, if things are not okay, then we <u>ACT</u> to fix them, and we do this in an ongoing method





Do you have a strong corrective action program to fix and follow up on nonconformities to your EnMS? Do you continually improve both your EnMS and your energy performance?





Task 22: We conduct internal audits of the 50001 Ready energy management system at specified intervals and report the results to relevant management.

We identify trends in internal audit results for consideration in management review.

Section 9.2 of the ISO 50001: 2018 standard







#### **Definition 3.3.8**

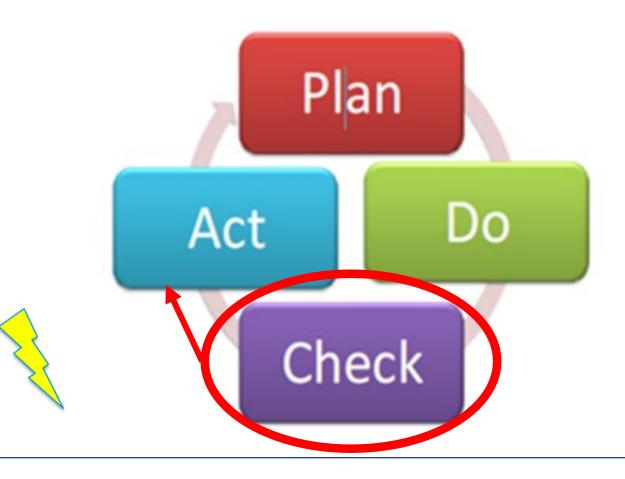
#### audit

- systematic, independent and documented process for obtaining evidence and evaluating it objectively to determine the extent to which the audit criteria are fulfilled
- Audits can be internal or external
- Today we are focusing on internal audits





### **Determining Conformity**













#### **Internal Audits**

- Organize audit team
- Develop checklists
- Conduct audit, gather evidence
- Compile audit results
- Produce audit report
  - Include in Management Review
- Process audit findings
  - Corrections, corrective actions and follow up





#### REMEMBER THESE!

- Anything that you invoke on yourself from your own EnMS requirements, processes, or procedures, are auditable under your internal audit program
- To ensure objectivity and the impartiality of the internal auditing process, personnel should not audit items that they developed or worked on.





- Findings need to be based on facts and not opinion
- Findings should include:
  - Direct observations
  - Statement of facts, first-hand only, not hearsay
  - Documents, data, and records
  - Evidence
- First-hand, verifiable
- Touch it, see it, read it, hear it





- Nonconformities
  - Non-fulfillment of a requirement is a nonconformance
- Nonconformities should receive corrective action





- Types of Nonconformities
  - Requirements of ISO 50001 are not met (Intent)
  - The organization does not meet its own requirements (Implementation)
  - The EnMS is not working (Effectiveness)
  - There is no improvement in energy performance over time



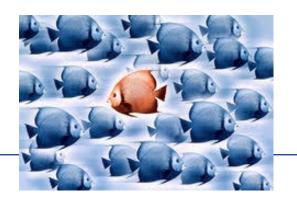
Energy & Cost Savings Over Time





## Nonconformity Examples

- No evidence of conducting management reviews
- Documented and planned operational control log sheets for air compressors (an SEU) not being filled out regularly
- No evidence of measurement of natural gas consumption for site boiler (an SEU) as required by the measurement and monitoring plan
- No response to significant deviations for operational controls on an SEU
- No evidence of competency gap closure for boiler operator certification







- Outputs of the Internal Audit
  - Complete an internal audit report
  - Document specific nonconformities on an audit finding form
  - Turn over this information to the energy management team for action:
    - Enter findings into the Corrective Action Log
    - Take immediate actions, as needed to correct the immediate situation
    - Determine the root cause for the nonconformity
    - Implement corrective actions
  - Evaluate effectiveness of corrective actions
  - Make updates to the overall EnMS, as indicated
  - Review internal audit results and trends as part of the management review

Organization:	Auditor:	Standard:
Click here to enter text.	Click here to enter text.	Click here to enter text.
Date:	Location of Finding:	
Click here to enter text.	Click here to enter text.	
Type of Finding (check one):	Nonconformity Concern	Positive Finding
Facts Concerning the Finding	r.	
Statement of Criteria (Requireme	ent):	
Click here to enter text.		
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Audit Finding Form





## Task 22: Playbook

- Look at Task 22 in 50001 Ready
- Look at the Task 22 Playbook



#### 50001 Ready **50001 Ready Navigator Playbook** U.S. DEPARTMENT OF ENERGY Task 22: Internal Audit Date last modified/updated: Click here to enter a date Who last modified/updated: This part of the Navigator Playbook is completed when you have: 1. Appointed an EnMS internal audit program manager. 2. Developed a documented internal audit procedure that addresses the responsibilities, planning, and conducting of EnMS internal audits, as well as the reporting of audit results. 3. Identified personnel to serve as EnMS internal auditors and train them on 50001 Ready Navigator EnMS guidance (or ISO 50001 requirements), internal auditing of ISO 50001 (including auditing of energy performance improvement), and your internal audit procedure. 4. Conducted regularly scheduled EnMS internal audits to identify areas of success and areas in need of improvement. 5. Recorded the results of your organization's internal audits. 6. Ensured that internal audit results are reported to relevant management.





- 2) Based on task 22 for internal auditing, what experience level does you organization have with this?
  - A. We have an existing internal auditing program for other ISO systems, and we can readily add ISO 50001 to our program.
  - **B.** We understand internal auditing of ISO systems but will need to improve and expand this to include ISO 50001.
  - C. We have not ever done any internal auditing and we will have to establish this program for ISO 50001.
  - **D.** We plan to outsource our internal auditing needs to a contractor.
  - E. I do not know where our organization is with respect to internal auditing.





Task 23: Top management periodically reviews the 50001 Ready energy management system and our organization's energy performance to ensure its continuing suitability, adequacy and effectiveness.







# Task 23: Management Review

Management review is the engagement of top management in reviewing the EnMS and the energy performance, as well as asking and answering these questions:

- How have we done?
- Where can we improve?
- What do we need to change?
- Do we have enough resources in the right places?





# Task 23: Periodic Review

#### **Regular Topics**

- Aligning EnMS with strategic direction
- Prioritized Performance Improvement Opportunities

#### Others as Appropriate

- Audit trends
- Energy Performance Improvements

#### **Document:**

Discussion Decisions

Actions





# Task 23: Playbook

- Look at Task 23 in 50001 Ready
- Look at the Task 23 Playbook



#### 50001 Ready **50001 Ready Navigator Playbook** U.S. DEPARTMENT OF ENERGY Task 23: Management Review Date last modified/updated: Who last modified/updated: This part of the Navigator Playbook is completed when you have: 1. Defined the intervals at which top management will review the EnMS and energy performance. 2. Identified who must participate in the management review. 3. Compiled the relevant data and information (inputs) needed for the management review and prepared this information for presentation. 4. Conducted management reviews that address all required inputs and outputs. 5. Implemented the decisions and actions (outputs) of management reviews. 6. Determined if the EnMS continues to be suitable, adequate, effective and aligned with your organization's strategic direction. 7. Maintained a record of management reviews.



Task 24: We identify nonconformities and other problems in the 50001 Ready energy management system and take appropriate corrective action.







# Task 24: Key Terms

- 3.3.3 nonconformity
  - non-fulfilment of a requirement (3.3.1)

#### 3.3.1 requirement

 need or expectation that is stated, generally implied or obligatory

#### 3.3.4 corrective action

 action to eliminate the cause of a *nonconformity* (3.3.3) and to prevent recurrence



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# Task 24: First things First

- Control and correct the immediate situation, e.g., fix it now
- Examples:
  - Stop the leak
  - Reset the chiller supply water temperature
  - Reprogram the occupancy sensors
  - Change the air handler filters where the differential pressure had exceeded the specified level







# Task 24: Impact and Why?

- What is the impact?
- What is the need for further action.
  - -Do similar nonconformities exist?
  - -Can similar nonconformities occur?
- Why did this happen?
  - -Five Why's Exercise
  - -Get to the root cause
- Eliminate the root cause
  - -Take corrective action







## Task 24: Effective?

- It is not enough to just find and fix the nonconformity
- You must determine that your action was effective
- It may be appropriate for an internal audit team member to follow up after some time has passed to check up on things

#### effectiveness

ef·fec·tive·ness /i'fektivnəs/ noun: the degree to which something is successful in producing a desired result; success. "the effectiveness of the treatment"





## Task 24: Documentation

1. List of non-conformities from your internal audit

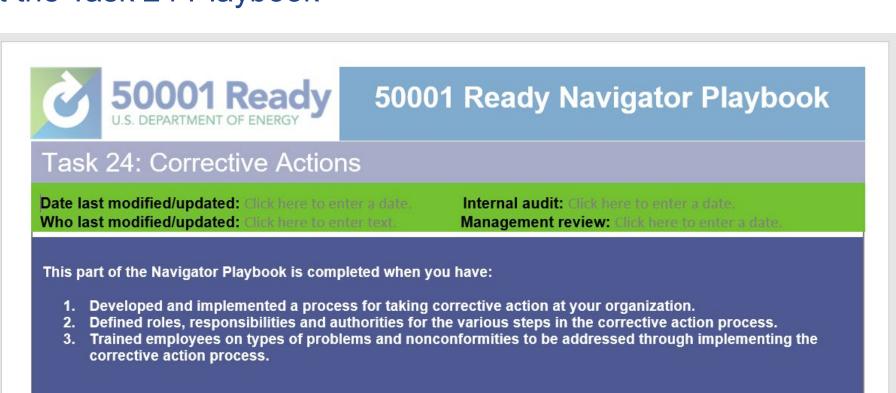
- 2. What action will you take?
- 3. Responsible party and timeline
- 4. Plan to follow up
- 5. Are any changes required for the EnMS?





## Task 24: Playbook

- Look at Task 24 in 50001 Ready
- Look at the Task 24 Playbook







Activity

- 3) Based on task 24 for corrective action, what experience level does you organization have with this?
  - A. We have an existing corrective action program for other ISO systems, and we can readily add ISO 50001 to our program.
  - **B.** We have an existing corrective action for ISO systems but will need to improve and expand this to include ISO 50001.
  - C. We do not have any corrective action systems and we will have to establish this program for ISO 50001.
  - D. I do not know where our organization is with respect a corrective action program.



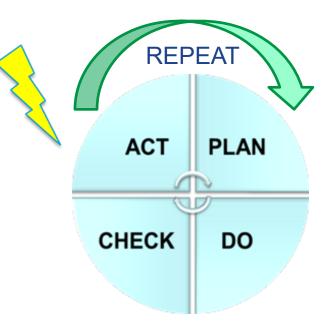


# Task 25: Continual Improvement

Task 25: We have a 50001 Ready energy management system and continually improve its processes and interactions.

We <u>continually improve</u> the suitability, adequacy and effectiveness of our energy management system.

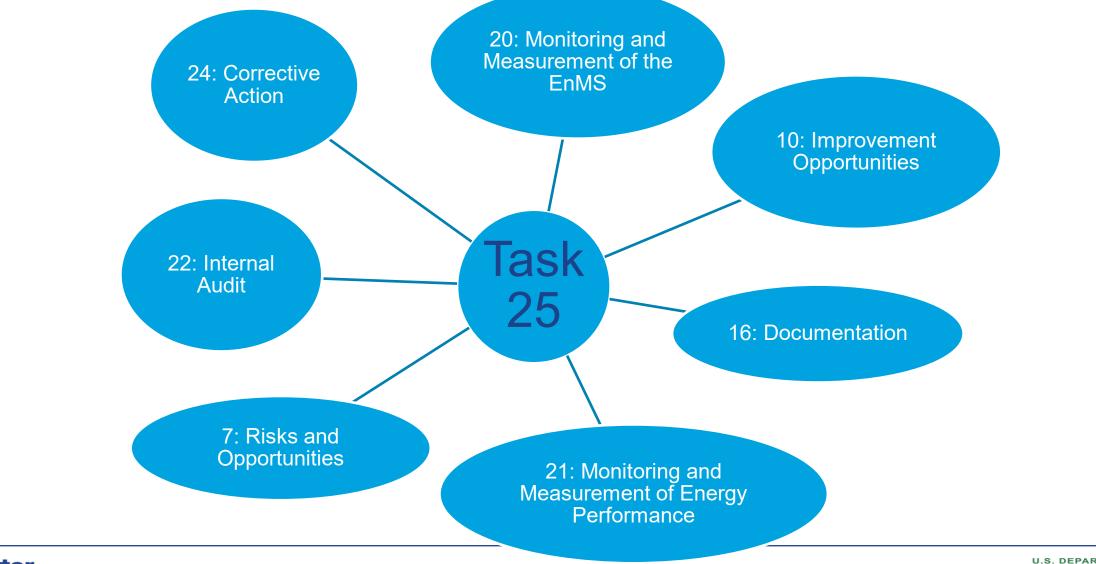
We achieve and demonstrate <u>continual</u> energy performance <u>improvement</u>.







## Task 25: Connecting the Tasks

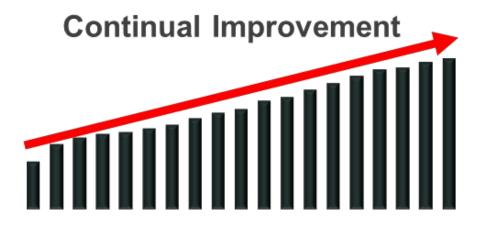






# Task 25: Continual Improvement

- You SHALL demonstrate continual improvement of your EnMS
- You SHALL demonstrate continual improvement of your <u>energy</u> <u>performance</u>



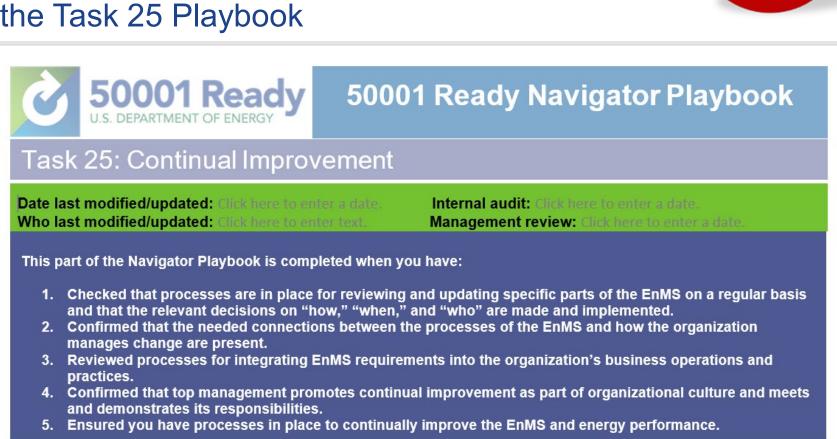
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## Task 25: Playbook

- Look at Task 25 in 50001 Ready
- Look at the Task 25 Playbook







Activity

#### Review and Wrap Up

## Webinar Training Schedule & Preparations Kahoot Quiz Game Q&A



## 50001 Ready Navigator Tasks



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## Training Schedule: By Session

- 1. An Overview March 28 DONE
- 2. Laying the Foundation of 50001 April 4 DONE
- 3. Where does all the Energy Go? April 11 **DONE**
- 4. Sorting out the Energy Data April 18 DONE
- 5. Engaging Other Functions April 25 DONE
- 6. Evaluating Performance May 2 DONE
- 7. Ensuring Continual Performance TODAY May 9
- 8. Wrap Up and Next Steps <u>NEXT May 16</u>

All sessions: 10:00 a.m. to 12:30 p.m.



ALL on

Thursdays

## **Preparation for Session EIGHT**

- If desired, purchase the ISO 50001: 2018 standard
- Set up, use, and maintain your 50001 Ready account
- Prepare for Session EIGHT:
  - $\,\circ\,$  Review back over the 25 tasks of 50001 Ready
  - $\,\circ\,$  Think about items you would like to discuss and review in session 8



In Session EIGHT we will review all 25 tasks.





## 50001 Ready - Resources

- 50001 Ready Program
  - https://www.energy.gov/eere/amo/50001-ready-program
- 50001 Ready Navigator
  - https://navigator.lbl.gov/
- Energy Footprint Tool
  - https://www.energy.gov/eere/amo/downloads/energy-footprint-tool
- EnPI Lite Tool
  - https://enpilite.lbl.gov/
- 50001 Ready at Better Building
  - https://betterbuildingssolutioncenter.energy.gov/better-plants/software-tools



4) How much time have you spent each week on homework, playbooks, preparations, online in the navigator, etc., for 50001 Ready in between the weekly sessions?

A. > 8 hours

- B. 6 to 8 hours
- C. 4 to 6 hours
- D. 2 to 4 hours
- E. 0 to 2 hours





5) After listening to today's webinar session SEVEN, and now having covered tasks 1-25, how do you feel about 50001 Ready as a resource to help you with your energy management plans:

- A. Still overwhelmed.
- B. Cautiously optimistic.
- C. Very encouraged.
- **D.** Confident Ready to get Ready.



### And now, our Kahoot Quiz Review Game







### **Question and Answer Time**







### Please Contact Us With Any Questions



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